



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2018.0030.001

DVS ZERT hereby certifies that the company

**Richards Sheet Metal Works, Inc.**  
**2690 Industrial Drive**  
**84401 Ogden, Utah**  
**UNITED STATES**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL2**

in the range indicated on the reverse.

validity: 10.04.2018 until 09.04.2021

Düsseldorf, 10.04.2018  
Place and date of issue

Dipl.-Ing. Schmidt  
Lead Assessor

Dipl.-Ing. Gurschke  
Head of certification body

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## Scope of the certificate

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### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 1.5 - 5 mm	BW
	22	t = 1.5 - 10 mm	FW
	23	t = 3 - 6 mm	-
141	22	t = 1.5 - 10 mm	-
	23	t = 3 - 6 mm	-
786	22	t = 5 mm	-
	22	t = 6 mm	-

### Area of Application:

- New construction of assemblies and components of railway vehicles, in particular internal parts of passenger coaches, panels, cabinets
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

Matthew, E. Brumbaugh (Level B)

born: 10.09.1979

### Deputy with equal rights:

-

### Representative:

Joseph, A. Metcalf (Level B)

born: 03.10.1978

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr Brumbaugh (Level B) exist.

### registration ON EN15085:

DVSZERT/15085/CL2/030/0/18

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.